



Day	Chemical Compositions & Phases %																	Physical Test												Lab.Code			
	IR	SiO ₂	Al ₂ O ₃	Fe ₂ O ₃	CaO	MgO	SO ₃	K ₂ O	Na ₂ O	Cl	LOSS	C3S	C2S	C3A	C4AF	C4AF+2C3A	F.CaO	Fineness		Setting time		Soundness		Compressive Strength (kg/cm ²)					Bend Strength (kg/cm ²)				
																		Sieve 90 mic	Blaine (cm ² /gr)	INIT (min)	FINAL (min)	LEACHTERIER (mm)	Auto Clave (%)	1 DAY	2 DAYS	3 DAYS	7 DAYS	28 DAYS	2 DAYS		7 DAYS	28 DAYS	
1 S	0.65	20.46	4.58	3.57	62.62	1.34	2.75	0.58	0.71	0.032	1.88	55.7	16.6	6.1	10.9	23.1	1.45	0.9	3110	130	180	1.0	0.11	-	223	292	371	482	44	62	79	584	
7 M	0.24	20.67	4.57	3.61	62.84	1.30	2.68	0.62	0.73	0.033	1.89	55.2	17.6	6.0	11.0	23.0	1.40	0.8	3080	130	185	1.1	0.11	-	212	276	366	443	43	59	78	596	
8 S	0.48	20.40	4.51	3.57	62.61	1.29	2.76	0.63	0.74	0.032	1.89	56.6	15.8	5.9	10.9	22.7	1.30	0.9	3140	120	170	1.0	0.11	-	227	293	377	465	46	60	85	597	
9 S	0.49	20.45	4.53	3.59	62.66	1.28	2.75	0.64	0.75	0.033	1.78	56.3	16.2	5.9	10.9	22.8	1.45	0.8	3110	125	175	1.1	0.11	-	218	287	376	475	42	68	81	599	
11 M	0.43	20.58	4.53	3.54	62.66	1.31	2.57	0.59	0.72	0.028	2.11	55.9	16.9	6.0	10.8	22.8	1.25	0.7	3080	130	185	0.8	0.07	-	218	284	369	455	42	61	74	604	
12 S	0.41	20.58	4.56	3.56	62.85	1.29	2.61	0.60	0.73	0.029	1.99	56.3	16.5	6.1	10.8	23.0	1.40	1.1	3110	125	175	1.1	0.11	-	219	278	369	468	45	62	73	605	
12 M	0.46	20.42	4.49	3.58	62.82	1.28	2.72	0.61	0.74	0.029	1.95	57.5	15.2	5.8	10.9	22.6	1.45	1.1	3080	135	190	1.1	0.11	-	216	269	361	458	41	63	76	606	
13 M	0.51	20.46	4.45	3.55	62.77	1.31	2.65	0.62	0.75	0.028	2.02	57.5	15.3	5.8	10.8	22.4	1.40	0.9	3050	130	175	1.0	0.11	-	220	287	361	480	41	59	82	608	
14 M	0.62	20.46	4.46	3.58	63.02	1.34	2.69	0.63	0.76	0.028	1.93	58.3	14.7	5.8	10.9	22.4	1.30	0.9	3080	130	185	0.9	0.11	-	219	296	367	448	45	59	74	609	
15 S	0.43	20.37	4.46	3.56	62.63	1.35	2.63	0.64	0.71	0.029	1.89	57.6	14.9	5.8	10.8	22.4	1.80	1.0	3140	125	175	1.2	0.17	-	225	288	375	473	44	67	77	610	
17 M	0.41	20.50	4.51	3.59	62.72	1.36	2.59	0.58	0.72	0.029	1.83	56.7	16.0	5.9	10.9	22.7	1.75	0.9	3080	125	175	1.2	0.17	-	216	257	357	458	41	58	74	615	
18 S	0.63	20.40	4.49	3.57	62.71	1.32	2.66	0.59	0.73	0.029	1.88	57.4	15.7	5.9	10.9	22.6	1.70	0.8	3230	120	165	1.2	0.14	-	228	283	387	474	44	64	76	616	
19 S	0.27	20.38	4.52	3.59	62.82	1.33	2.75	0.60	0.69	0.029	1.93	57.5	15.0	5.9	10.9	22.7	1.65	1.0	3230	130	185	1.1	0.14	-	229	303	383	484	43	62	85	618	
20 M	0.45	20.59	4.54	3.61	62.98	1.31	2.65	0.61	0.70	0.029	1.88	56.7	16.3	5.9	11.0	22.8	1.50	0.7	3110	125	175	1.1	0.14	-	225	271	370	465	42	67	83	620	
21 M	0.50	20.50	4.71	3.57	62.82	1.36	2.65	0.62	0.68	0.030	1.92	55.6	16.8	6.4	10.9	23.7	1.80	0.8	3080	130	185	1.3	0.17	-	228	280	365	466	40	61	80	622	
22 M	0.36	20.51	4.49	3.53	62.68	1.36	2.65	0.63	0.67	0.030	2.04	56.5	16.2	5.9	10.7	22.6	1.90	0.8	3080	125	175	1.3	0.17	-	207	258	351	455	43	60	74	625	
23 M	0.41	20.52	4.51	3.54	62.67	1.35	2.72	0.64	0.70	0.030	2.32	56.1	16.5	6.0	10.8	22.7	1.85	0.8	3050	125	180	1.2	0.17	-	228	291	362	467	43	60	75	627	
25 S	0.28	20.46	4.47	3.60	62.82	1.34	2.66	0.61	0.71	0.030	2.08	57.5	15.3	5.8	11.0	22.5	1.35	0.8	3140	125	175	1.0	0.11	-	232	284	384	483	46	63	78	630	
26 S	0.48	20.48	4.51	3.61	62.89	1.36	2.70	0.61	0.72	0.029	1.98	57.2	15.6	5.8	11.0	22.7	1.47	0.8	3140	120	165	1.1	0.11	-	232	313	381	485	47	61	87	631	
27 M	0.48	20.31	4.50	3.54	62.48	1.36	2.75	0.60	0.71	0.029	1.88	56.9	15.3	5.9	10.8	22.6	1.90	0.7	3050	130	180	0.9	0.09	-	232	276	361	460	42	62	73	634	
29 M	0.35	20.35	4.49	3.57	62.78	1.36	2.78	0.62	0.71	0.029	1.99	57.7	14.8	5.9	10.9	22.6	1.46	0.8	3170	125	175	1.0	0.11	-	229	289	378	484	42	63	77	636	
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Avg	0.45	20.47	4.52	3.57	62.75	1.33	2.68	0.61	0.72	0.030	1.96	56.8	15.8	5.9	10.9	22.7	1.55	0.9	3111	127	178	1.1	0.13	-	223	284	370	468	43	62	78	-	
Min	0.24	20.31	4.45	3.53	62.48	1.28	2.57	0.58	0.67	0.028	1.78	55.2	14.7	5.8	10.7	22.4	1.25	0.7	3050	120	165	0.8	0.07	-	207	257	351	443	40	58	73	-	
Max	0.65	20.67	4.71	3.61	63.02	1.36	2.78	0.64	0.76	0.033	2.32	58.3	17.6	6.4	11.0	23.7	1.90	1.1	3230	135	190	1.3	0.17	-	232	313	387	485	47	68	87	-	
S.D	0.11	0.09	0.06	0.02	0.13	0.03	0.06	0.02	0.02	0.002	0.12	0.82	0.89	0.15	0.07	0.30	0.21	0.12	51.51	3.98	6.64	0.13	0.03	-	7.00	13.37	9.59	12.50	1.88	2.75	4.28	-	



مدیر کارخانه:

مدیر کنترل کیفی و آزمایشگاهها:

مرتضی نیگخواه

رئیس آزمایشگاه:

کارشناس آزمایشگاه:

