

گزارش ماهانه کنترل کیفیت سیمان ممتازان کرمان  
نوع سیمان: پرتلند تیپ ۲



شماره مدرک: LA-F-023-02  
تاریخ: آبان ۹۵  
صفحه ۱ از ۴

| Day  | Chemical Compositions & Phases % |                  |                                |                                |            |             |                 |                  |                   |        |        |        |         |        | Physical Test |          |        |          |         |              |        |           |      |  |       |       |       |                                     |      |      |          |     |
|------|----------------------------------|------------------|--------------------------------|--------------------------------|------------|-------------|-----------------|------------------|-------------------|--------|--------|--------|---------|--------|---------------|----------|--------|----------|---------|--------------|--------|-----------|------|--|-------|-------|-------|-------------------------------------|------|------|----------|-----|
|      | IR                               | SiO <sub>2</sub> | Al <sub>2</sub> O <sub>3</sub> | Fe <sub>2</sub> O <sub>3</sub> | CaO        | MgO         | SO <sub>3</sub> | K <sub>2</sub> O | Na <sub>2</sub> O | Cl     | LOSS   | C3S    | C2S     | C3A    | CAF           | CAF+2C3A | F.CaO  | Fineness |         | Setting time |        | Soundness |      | Compressive Strength (kg/cm <sup>2</sup> ) |       |       |       | Bend Strength (kg/cm <sup>2</sup> ) |      |      | Lab.Code |     |
|      | Sieve 90 mic                     |                  | Blaine (cm <sup>2</sup> /gr)   |                                | INIT (min) | FINAL (min) | LEACHTER (mm)   | Auto Clave (%)   | 1 DAY             | 2 DAYS | 3 DAYS | 7 DAYS | 28 DAYS | 2 DAYS | 7 DAYS        | 28 DAYS  | 2 DAYS | 7 DAYS   | 28 DAYS | 2 DAYS       | 7 DAYS | 28 DAYS   |      |  |       |       |       |                                     |      |      |          |     |
| 2 S  | 0.40                             | 20.29            | 4.57                           | 3.75                           | 63.02      | 1.30        | 2.75            | 0.54             | 0.62              | 0.029  | 2.11   | 58.4   | 14.1    | 5.8    | 11.4          | 23.0     | 1.90   | 0.8      | 3230    | 120          | 165    | 1.3       | 0.17 | -  | 226   | 297   | 401   | 502                                 | 45   | 72   |          | 81  |
| 2 M  | 0.52                             | 20.32            | 4.64                           | 3.71                           | 62.63      | 1.41        | 2.83            | 0.56             | 0.65              | 0.028  | 1.82   | 56.0   | 16.0    | 6.0    | 11.3          | 23.0     | 1.90   | 1.1      | 3010    | 130          | 180    | 1.2       | 0.17 | -  | 207   | 258   | 383   | 494                                 | 38   | 62   | 78       | 371 |
| 3 M  | 0.50                             | 20.38            | 4.57                           | 3.70                           | 62.75      | 1.32        | 2.70            | 0.53             | 0.63              | 0.029  | 1.96   | 56.9   | 15.5    | 5.9    | 11.3          | 23.0     | 1.95   | 0.6      | 2980    | 135          | 185    | 1.3       | 0.20 | -  | 214   | 281   | 387   | 500                                 | 40   | 60   | 79       | 373 |
| 4 M  | 0.32                             | 20.71            | 4.75                           | 3.78                           | 63.16      | 1.40        | 2.14            | 0.57             | 0.66              | 0.028  | 1.72   | 56.3   | 16.9    | 6.2    | 11.5          | 23.9     | 1.90   | 0.8      | 2920    | 110          | 160    | 0.8       | 0.17 | -  | 165   | 216   | 337   | 484                                 | 36   | 62   | 75       | 375 |
| 5 S  | 0.52                             | 20.32            | 4.58                           | 3.71                           | 62.60      | 1.35        | 2.53            | 0.52             | 0.61              | 0.029  | 1.83   | 57.1   | 15.2    | 5.9    | 11.3          | 23.0     | 1.95   | 0.9      | 3140    | 125          | 175    | 1.3       | 0.20 | -  | 221   | 282   | 379   | 495                                 | 42   | 64   | 72       | 376 |
| 5 M  | 0.40                             | 20.65            | 4.70                           | 3.87                           | 62.98      | 1.37        | 2.35            | 0.58             | 0.67              | 0.029  | 1.65   | 55.7   | 17.2    | 5.9    | 11.8          | 23.6     | -      | 0.7      | 3080    | 130          | 180    | 1.4       | 0.21 | -  | 195   | 248   | 361   | 478                                 | 39   | 61   | 73       | 377 |
| 6 S  | 0.69                             | 20.42            | 4.61                           | 3.74                           | 62.67      | 1.36        | 2.54            | 0.55             | 0.64              | 0.029  | 1.76   | 56.4   | 16.0    | 5.9    | 11.4          | 23.2     | 1.95   | 0.7      | 3200    | 125          | 175    | 1.3       | 0.17 | -  | 237   | 301   | 394   | 497                                 | 42   | 65   | 73       | 378 |
| 9 M  | 0.48                             | 20.33            | 4.59                           | 3.74                           | 62.98      | 1.50        | 2.67            | 0.58             | 0.69              | 0.029  | 1.88   | 58.0   | 14.5    | 5.8    | 11.4          | 23.1     | -      | 0.8      | 3010    | 130          | 180    | 1.3       | 0.19 | -  | 228   | 295   | 379   | 489                                 | 42   | 61   | 76       | 385 |
| 10 S | 0.48                             | 20.20            | 4.56                           | 3.72                           | 62.66      | 1.52        | 2.73            | 0.58             | 0.69              | 0.029  | 1.87   | 57.8   | 14.3    | 5.8    | 11.3          | 22.9     | 1.95   | 0.8      | 3140    | 130          | 185    | 1.3       | 0.20 | -  | 240   | 314   | 418   | 522                                 | 44   | 62   | 78       | 386 |
| 12 S | 0.46                             | 20.25            | 4.61                           | 3.72                           | 62.76      | 1.49        | 2.69            | 0.59             | 0.68              | 0.029  | 1.79   | 57.6   | 14.6    | 5.9    | 11.3          | 23.2     | 1.95   | 0.9      | 3110    | 125          | 175    | 1.3       | 0.20 | -  | 228   | 291   | 406   | 514                                 | 45   | 65   | 83       | 390 |
| 13 M | 0.67                             | 20.46            | 4.62                           | 3.76                           | 62.92      | 1.53        | 2.51            | 0.57             | 0.70              | 0.026  | 1.86   | 57.1   | 15.6    | 5.9    | 11.4          | 23.2     | 1.95   | 0.9      | 3010    | 140          | 190    | 1.2       | 0.17 | -  | 200   | 252   | 354   | 469                                 | 37   | 59   | 73       | 393 |
| 14 S | 0.68                             | 20.23            | 4.60                           | 3.72                           | 62.72      | 1.48        | 2.69            | 0.60             | 0.67              | 0.029  | 1.81   | 57.8   | 14.4    | 5.9    | 11.3          | 23.1     | 1.90   | 0.9      | 3140    | 120          | 165    | 1.2       | 0.17 | -  | 237   | 306   | 409   | 508                                 | 41   | 64   | 75       | 394 |
| 16 M | 0.51                             | 20.44            | 4.60                           | 3.76                           | 62.75      | 1.54        | 2.47            | 0.56             | 0.71              | 0.030  | 2.14   | 56.8   | 15.8    | 5.8    | 11.4          | 23.1     | 1.85   | 0.5      | 3260    | 125          | 175    | 1.2       | 0.17 | -  | 212   | 278   | 374   | 492                                 | 42   | 62   | 76       | 397 |
| 17 S | 0.35                             | 20.26            | 4.57                           | 3.74                           | 62.72      | 1.47        | 2.63            | 0.61             | 0.66              | 0.029  | 2.02   | 57.8   | 14.5    | 5.8    | 11.4          | 23.0     | 1.80   | 1.2      | 3110    | 125          | 175    | 1.3       | 0.19 | -  | 224   | 285   | 391   | 501                                 | 42   | 63   | 75       | 398 |
| 17 M | 0.50                             | 20.35            | 4.57                           | 3.74                           | 62.77      | 1.55        | 2.55            | 0.55             | 0.72              | 0.030  | 2.02   | 57.6   | 14.9    | 5.8    | 11.4          | 22.9     | 1.95   | 0.7      | 3200    | 130          | 180    | 1.2       | 0.14 | -  | 231   | 292   | 393   | 495                                 | 41   | 66   | 72       | 399 |
| 18 M | 0.53                             | 20.52            | 4.66                           | 3.75                           | 63.03      | 1.50        | 2.59            | 0.62             | 0.65              | 0.029  | 2.06   | 56.6   | 16.1    | 6.0    | 11.4          | 23.4     | 1.90   | 0.5      | 3230    | 130          | 180    | 1.2       | 0.17 | -  | 238   | 296   | 394   | 508                                 | 44   | 59   | 82       | 401 |
| 21 S | 0.45                             | 20.43            | 4.60                           | 3.74                           | 62.97      | 1.52        | 2.60            | 0.54             | 0.73              | 0.029  | 1.96   | 57.4   | 15.3    | 5.9    | 11.4          | 23.1     | 1.90   | 0.7      | 3260    | 125          | 175    | 1.4       | 0.20 | -  | 235   | 311   | 417   | 527                                 | 44   | 69   | 79       | 406 |
| 21 M | 0.50                             | 20.48            | 4.66                           | 3.69                           | 62.76      | 1.49        | 2.63            | 0.63             | 0.64              | 0.028  | 1.93   | 55.8   | 16.6    | 6.1    | 11.2          | 23.4     | 1.95   | 0.8      | 3110    | 130          | 185    | 1.3       | 0.19 | -  | 219   | 285   | 398   | 504                                 | 39   | 66   | 77       | 407 |
| 22 M | 0.66                             | 20.30            | 4.60                           | 3.70                           | 62.72      | 1.53        | 2.69            | 0.53             | 0.74              | 0.028  | 1.93   | 57.2   | 15.0    | 5.9    | 11.3          | 23.1     | 1.90   | 0.8      | 3110    | 125          | 175    | 1.3       | 0.17 | -  | 234   | 308   | 404   | 520                                 | 40   | 65   | 78       | 408 |
| 24 M | 0.58                             | 20.41            | 4.65                           | 3.73                           | 62.91      | 1.48        | 2.76            | 0.58             | 0.69              | 0.028  | 1.55   | 56.6   | 15.8    | 6.0    | 11.4          | 23.3     | 1.90   | 0.7      | 3110    | 125          | 175    | 1.1       | 0.14 | -  | 228   | 297   | 396   | 513                                 | 43   | 65   | 82       | 414 |
| 25 M | 0.38                             | 20.45            | 4.64                           | 3.73                           | 62.98      | 1.54        | 2.59            | 0.61             | 0.66              | 0.028  | 2.01   | 57.1   | 15.6    | 6.0    | 11.3          | 23.2     | 1.95   | 0.9      | 3260    | 125          | 175    | 1.2       | 0.17 | -  | 240   | 312   | 413   | 522                                 | 46   | 69   | 80       | 415 |
| 26 S | 0.53                             | 20.36            | 4.62                           | 3.72                           | 62.94      | 1.47        | 2.72            | 0.55             | 0.72              | 0.029  | 1.78   | 57.3   | 15.1    | 6.0    | 11.3          | 23.0     | 1.85   | 1.0      | 3080    | 135          | 190    | 1.3       | 0.17 | -  | 238   | 315   | 405   | 511                                 | 43   | 66   | 77       | 416 |
| 26 M | 0.65                             | 20.29            | 4.57                           | 3.68                           | 62.94      | 1.55        | 2.78            | 0.62             | 0.65              | 0.029  | 1.89   | 58.1   | 14.3    | 5.9    | 11.2          | 23.1     | 1.95   | 0.9      | 3110    | 125          | 175    | 1.3       | 0.17 | -  | 217   | 285   | 389   | 488                                 | 42   | 58   | 79       | 418 |
| 27 M | 0.64                             | 20.28            | 4.60                           | 3.69                           | 62.78      | 1.47        | 2.81            | 0.54             | 0.73              | 0.028  | 2.09   | 57.2   | 15.0    | 5.9    | 11.2          | 23.1     | 1.85   | 1.0      | 3110    | 125          | 175    | 1.3       | 0.17 | -  | 237   | 317   | 420   | 514                                 | 45   | 70   | 82       | 419 |
| 28 S | 0.30                             | 20.36            | 4.61                           | 3.73                           | 63.06      | 1.55        | 2.72            | 0.63             | 0.64              | 0.028  | 1.93   | 57.9   | 14.7    | 5.9    | 11.4          | 23.1     | 1.87   | 0.8      | 3230    | 125          | 180    | 1.3       | 0.17 | -  | 224   | 286   | 370   | 497                                 | 41   | 57   | 80       | 420 |
| 28 M | 0.33                             | 20.33            | 4.57                           | 3.74                           | 63.23      | 1.51        | 2.82            | 0.53             | 0.74              | 0.028  | 2.03   | 58.8   | 14.0    | 5.8    | 11.4          | 23.0     | 1.85   | 0.9      | 3110    | 135          | 190    | 1.2       | 0.17 | -  | 227   | 306   | 354   | 510                                 | 45   | 72   | 80       | 422 |
| 30 S | 0.61                             | 20.28            | 4.61                           | 3.69                           | 62.80      | 1.51        | 2.81            | 0.58             | 0.69              | 0.028  | 1.88   | 57.3   | 15.0    | 6.0    | 11.2          | 23.2     | 1.90   | 0.8      | 3200    | 120          | 165    | 1.2       | 0.17 | -  | -     | -     | -     | -                                   | -    | -    | -        | -   |
| Avg  | 0.51                             | 20.37            | 4.61                           | 3.73                           | 62.86      | 1.47        | 2.64            | 0.57             | 0.68              | 0.029  | 1.90   | 57.2   | 15.3    | 5.9    | 11.4          | 23.2     | 1.90   | 0.8      | 3127    | 127          | 177    | 1.2       | 0.18 | -  | 224   | 290   | 390   | 503                                 | 42   | 64   | 77       | -   |
| Min  | 0.30                             | 20.20            | 4.56                           | 3.68                           | 62.60      | 1.30        | 2.14            | 0.52             | 0.61              | 0.026  | 1.55   | 55.7   | 14.0    | 5.8    | 11.2          | 22.9     | 1.75   | 0.5      | 2920    | 110          | 160    | 0.8       | 0.14 | -  | 165   | 216   | 337   | 469                                 | 36   | 56   | 72       | -   |
| Max  | 0.69                             | 20.71            | 4.75                           | 3.82                           | 63.23      | 1.55        | 2.83            | 0.63             | 0.74              | 0.030  | 2.14   | 58.8   | 17.2    | 6.2    | 11.8          | 23.9     | 1.95   | 1.2      | 3260    | 140          | 190    | 1.4       | 0.21 | -  | 240   | 317   | 420   | 527                                 | 46   | 72   | 83       | -   |
| S.D  | 0.12                             | 0.12             | 0.04                           | 0.06                           | 0.17       | 0.07        | 0.15            | 0.03             | 0.04              | 0.001  | 0.14   | 0.77   | 0.85    | 0.10   | 0.11          | 0.22     | 0.05   | 0.17     | 91.05   | 5.93         | 7.64   | 0.12      | 0.02 | -  | 16.79 | 23.47 | 21.45 | 14.40                               | 2.58 | 4.29 | 3.26     | -   |

کارشناس آزمایشگاه:

رئیس آزمایشگاهها:

مدیر کنترل کیفی و آزمایشگاهها:

مدیر کارخانه رضایرانی:







