



Day	Chemical Compositions & Phases %																Physical Test												Lab.Code						
	IR	SiO ₂	Al ₂ O ₃	Fe ₂ O ₃	CaO	MgO	SO ₂	K ₂ O	Na ₂ O	Cl	LOSS	CIS	C2S	C3A	C4AF	C4AF + 2C3A	F.CaO	Fineness		Setting time		Soundness		Compressive Strength (kg/cm ²)						Bend Strength (kg/cm ²)					
																		Sieve 90 mic	Bleline (cm ² /gr)	INIT (min)	FINAL (min)	LEACHTELIER (mm)	Auto Clave (%)	1 DAY	2 DAYS	3 DAYS	7 DAYS	28 DAYS		2 DAYS	7 DAYS	28 DAYS			
1 S	0.52	20.51	4.49	3.63	63.69	1.35	2.74	0.52	0.63	0.019	2.24	60.2	13.4	5.8	11.0	22.6	1.75	0.9	3080	120	170	1.3	0.17	-	231	289	382	491	39	62	77	I-CE-96-362			
1 M	0.46	20.45	4.47	3.69	63.53	1.36	2.80	0.53	0.64	0.018	-	59.9	13.4	5.6	11.2	22.4	1.80	1.2	2950	125	175	1.4	0.17	-	218	254	351	464	40	57	73	I-CE-96-363			
2 M	0.48	20.66	4.41	3.55	63.51	1.37	2.72	0.54	0.65	0.015	1.95	59.1	14.7	5.7	10.8	22.2	1.60	0.9	3170	130	180	1.1	0.14	-	236	295	393	512	45	60	79	I-CE-96-365			
3 S	0.48	20.73	4.40	3.59	63.62	1.38	2.80	0.55	0.66	0.015	2.18	58.8	15.1	5.6	10.9	22.1	1.70	0.8	3170	125	175	1.2	0.14	-	233	287	391	490	43	61	82	I-CE-96-366			
5 M	0.55	21.47	4.50	3.55	64.25	1.34	2.68	0.51	0.62	0.015	1.75	55.4	19.7	5.9	10.8	22.6	1.65	0.9	3010	120	165	1.2	0.14	-	230	274	367	488	41	59	81	I-CE-96-371			
6 M	0.43	21.16	4.42	3.54	63.87	1.33	2.72	0.49	0.61	0.015	1.83	56.7	17.9	5.7	10.8	22.2	1.55	1.1	2980	130	185	1.1	0.14	-	219	273	369	475	40	62	71	I-CE-96-372			
7 M	0.25	21.21	4.46	3.54	64.22	1.32	2.83	0.48	0.60	0.015	1.89	57.1	17.7	5.8	10.8	22.4	1.50	0.9	3010	135	185	1.2	0.14	-	230	292	398	503	43	64	82	I-CE-96-374			
9 S	0.33	20.94	4.43	3.57	64.29	1.35	2.72	0.52	0.63	0.015	2.02	60.0	14.8	5.7	10.9	22.3	1.65	1.2	3170	130	180	1.3	0.14	-	224	295	398	491	45	69	83	I-CE-96-377			
10 M	0.53	21.00	4.41	3.61	63.66	1.36	2.72	0.53	0.64	0.015	2.21	57.0	17.2	5.6	11.0	22.1	1.60	1.3	2980	125	175	1.2	0.17	-	203	254	359	479	36	60	77	I-CE-96-380			
12 S	0.25	21.06	4.42	3.61	63.88	1.37	2.77	0.54	0.65	0.015	2.03	57.2	17.2	5.6	11.0	22.2	1.50	1.3	3110	125	175	1.1	0.14	-	218	284	376	480	43	59	78	I-CE-96-383			
13 M	0.32	21.05	4.46	3.55	63.71	1.38	2.61	0.55	0.66	0.015	2.05	56.9	17.4	5.8	10.8	22.4	1.65	1.0	2950	130	185	1.2	0.14	-	202	256	358	472	35	56	74	I-CE-96-385			
14 M	0.43	21.05	4.47	3.57	64.10	1.34	2.67	0.51	0.62	0.015	1.44	58.2	16.4	5.8	10.9	22.5	1.90	0.9	2980	125	175	1.4	0.20	-	197	252	354	461	35	58	73	I-CE-96-387			
15 M	0.31	21.02	4.49	3.55	64.46	1.33	2.72	0.49	0.61	0.015	1.99	59.7	15.3	5.9	10.8	22.6	1.85	1.1	2950	125	175	1.2	0.17	-	192	244	349	460	38	59	76	I-CE-96-389			
16 M	0.55	20.97	4.48	3.56	64.06	1.32	2.63	0.48	0.60	0.015	2.08	58.7	15.8	5.8	10.8	22.5	1.70	0.8	3050	130	180	1.1	0.14	-	199	262	359	472	38	61	73	I-CE-96-391			
17 M	0.29	21.13	4.50	3.60	64.42	1.36	2.63	0.52	0.63	0.014	2.20	58.8	16.2	5.8	11.0	22.6	1.75	0.9	3010	135	190	1.3	0.17	-	211	274	387	509	41	64	80	I-CE-96-393			
18 S	0.41	20.93	4.46	3.57	64.20	1.37	2.68	0.53	0.64	0.015	2.25	59.6	15.1	5.8	10.9	22.4	1.65	0.7	3110	125	175	1.1	0.14	-	220	297	393	510	44	68	76	I-CE-96-394			
18 M	0.46	20.98	4.49	3.57	64.03	1.38	2.69	0.54	0.65	0.015	1.95	58.3	16.2	5.9	10.9	22.6	1.80	0.8	3080	130	185	1.3	0.17	-	203	247	353	473	41	60	77	I-CE-96-395			
19 M	0.31	20.89	4.52	3.63	63.84	1.34	2.65	0.55	0.66	0.014	1.93	58.0	16.1	5.8	11.0	22.7	1.85	0.9	3050	125	175	1.4	0.20	-	193	239	350	469	37	56	78	I-CE-96-396			
21 S	0.47	20.77	4.47	3.66	64.14	1.33	2.68	0.51	0.62	0.015	1.91	60.4	14.0	5.7	11.1	22.4	1.60	0.9	3140	125	175	1.2	0.14	-	212	275	373	485	43	67	81	I-CE-96-399			
21 M	0.51	21.13	4.58	3.65	63.58	1.32	2.57	0.49	0.61	0.015	1.84	54.9	19.1	6.0	11.1	23.0	1.40	1.1	2980	130	180	1.0	0.11	-	201	264	367	490	38	66	79	I-CE-96-400			
22 M	0.30	20.82	4.44	3.58	63.61	1.36	2.62	0.48	0.60	0.015	2.04	58.3	15.7	5.7	10.9	22.3	1.75	1.3	2920	130	180	1.3	0.17	-	199	242	361	492	36	58	75	I-CE-96-402			
23 M	0.50	21.14	4.54	3.62	64.30	1.37	2.64	0.52	0.63	0.015	1.98	57.5	16.9	5.9	11.0	22.8	1.80	1.0	2950	125	175	1.3	0.17	-	191	253	353	475	36	62	74	I-CE-96-404			
25 S	0.24	20.78	4.45	3.60	63.79	1.38	2.66	0.53	0.64	0.015	2.13	59.1	15.0	5.7	11.0	22.4	1.55	1.1	3050	130	180	1.1	0.14	-	211	269	376	479	38	65	83	I-CE-96-407			
26 M	0.43	21.05	4.54	3.65	64.15	1.34	2.62	0.54	0.65	0.016	2.02	58.0	16.6	5.9	11.1	22.8	1.70	1.0	2980	125	175	1.2	0.17	-	208	271	389	503	41	69	82	I-CE-96-410			
27 M	0.47	20.99	4.54	3.62	63.92	1.33	2.58	0.55	0.66	0.014	2.14	57.7	16.7	5.9	11.0	22.8	1.55	0.9	2950	130	185	1.1	0.14	-	189	238	354	467	36	53	80	I-CE-96-411			
28 S	0.38	21.32	4.55	3.65	64.38	1.32	2.66	0.51	0.62	0.015	1.88	56.7	18.4	5.9	11.1	22.9	1.40	1.0	3110	125	175	1.0	0.11	-	199	264	376	487	40	69	80	I-CE-96-412			
29 M	0.55	21.41	4.53	3.56	63.85	1.35	2.62	0.49	0.61	0.016	1.91	54.2	20.5	6.0	10.8	22.8	1.90	0.9	2980	130	180	1.4	0.20	-	198	271	376	488	39	68	76	I-CE-96-414			
30 M	0.41	21.37	4.49	3.59	63.88	1.35	2.65	0.48	0.60	0.016	1.53	54.8	19.9	5.8	10.9	22.6	1.85	0.8	3080	130	180	1.3	0.20	-	197	261	362	471	38	58	75	I-CE-96-416			
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Avg	0.42	21.00	4.48	3.60	63.96	1.35	2.68	0.52	0.63	0.015	1.98	57.9	16.5	5.8	10.9	22.5	1.68	1.0	3034	128	178	1.2	0.16	-	209	267	371	483	40	62	78	-	-		
Min	0.24	20.45	4.40	3.54	63.51	1.32	2.57	0.48	0.60	0.014	1.44	54.2	13.4	5.6	10.8	22.1	1.40	0.7	2920	120	165	1.0	0.11	-	189	238	349	460	35	53	71	-	-		
Max	0.55	21.47	4.58	3.69	64.46	1.38	2.83	0.55	0.66	0.019	2.25	60.4	20.5	6.0	11.2	23.0	1.90	1.3	3170	135	190	1.4	0.20	-	236	297	398	512	45	69	83	-	-		
S.D	0.10	0.25	0.05	0.04	0.29	0.02	0.07	0.02	0.02	0.001	0.19	1.67	1.88	0.12	0.13	0.25																			

